

Production Worksheet

Wilcom EmbroideryStudio – Designing



Design: 13\_group\_d\_usa

Title: 13\_group\_d\_usa

Stitches: 8,946  
Height: 44.4 mm  
Width: 61.0 mm  
Colors: 3  
Colorway: Madeira Classic 40  
Zoom: 1:1

IMPORTANT

PLEASE DOUBLE CHECK DESIGN DETAILS






WE RECOMMEND DESIGNS ARE  
SAMPLED AS SCREEN TOLERANCES  
MAY VARY AND COLOURS MAY DIFFER

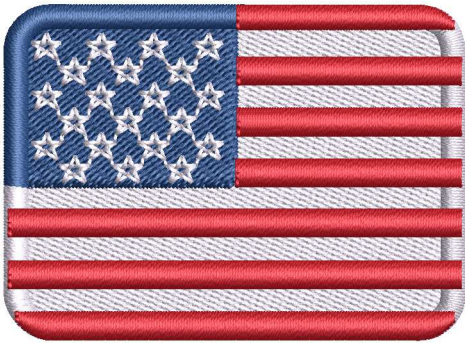
WE MAY HAVE ADJUSTED THE DESIGN TO  
BE SUITABLE FOR EMBROIDERY

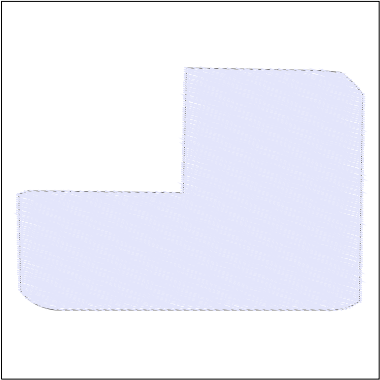
WE ARE UNABLE TO ACCEPT LIABILITY  
ONCE DESIGN GOES INTO PRODUCTION

Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 12  
Appliqués: 0  
Left: 30.5 mm  
Right: 30.5 mm  
Up: 22.2 mm  
Down: 22.2 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area 2706.4 mm²  
Max stitch: 6.9 mm  
Min stitch: 0.3 mm  
Max jump: 6.9 mm  
Total thread: 57.02m  
Total bobbin: 22.89m

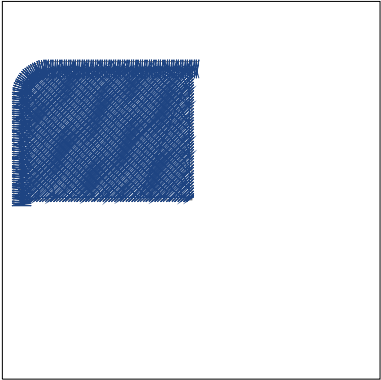
Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	3		3,782	1001	Super White	Madeira Classic 40
2.	1		1,792	1166		Madeira Classic 40
3.	3		504	1001	Super White	Madeira Classic 40
4.	2		2,140	1037		Madeira Classic 40
5.	3		726	1001	Super White	Madeira Classic 40

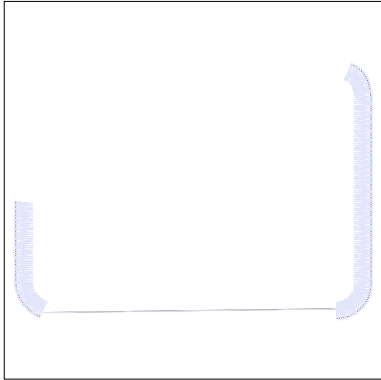




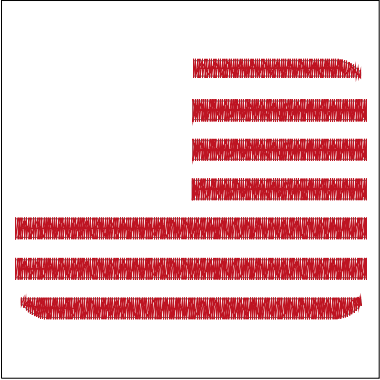
Color: 3  
Stop: 1  
Element:  
Code: 1001  
Name: Super White  
Chart: Madeira Classic 40  
Stitches: 3,782  
Thread used: 25.00m



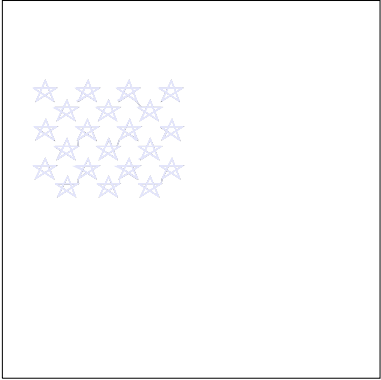
Color: 1  
Stop: 2  
Element:  
Code: 1166  
Name:  
Chart: Madeira Classic 40  
Stitches: 1,792  
Thread used: 11.30m



Color: 3  
Stop: 3  
Element:  
Code: 1001  
Name: Super White  
Chart: Madeira Classic 40  
Stitches: 504  
Thread used: 3.00m



Color: 2  
Stop: 4  
Element:  
Code: 1037  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,140  
Thread used: 13.94m



Color: 3  
Stop: 5  
Element:  
Code: 1001  
Name: Super White  
Chart: Madeira Classic 40  
Stitches: 726  
Thread used: 3.29m